



MATERIALS SPECIFICATION

1. FRAMEWORK
3.2mm thick laser-cut mild steel HDG 530 plus Powdercoat finish
2. SUBSTRATE A
2.6mm thick laser-cut sheet metal HDG 460 plus Powdercoat finish
3. SUPPORT
4.5mm thick laser-cut mild steel HDG 530 plus Powdercoat finish
4. ENCLOSURES
2.3mm thick laser-cut sheet metal HDG 460 plus Powdercoat finish
5. APPROACH PLATE
3.2mm thick laser-cut sheet metal HDG 650
6. COPING
6.35mm thick laser-cut sheet metal HDG 530
7. PLATFORM GUARDS
50NB / 60.3mm OD Circular Hollow Section (CHS)
HDG 530 plus Powdercoat finish
8. STRAPPING
6.35mm thick laser-cut sheet metal HDG 530
9. SUBSTRATE B
12.7mm thick CNC machined high-density Polyethylene
10. RIDING SURFACE
6.35mm thick CNC machined high-density Phenolic.



TECHNICAL DRAWING

SK04_ SKATE HALF PIPE_ 4' & 5'

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