



**MATERIALS SPECIFICATION**

- 1. FRAMEWORK  
3.2mm thick laser-cut mild steel HDG 530 plus Powdercoat finish
- 2. SUBSTRATE A  
2.6mm thick laser-cut sheet metal HDG 460 plus Powdercoat finish
- 3. SUPPORT  
4.5mm thick laser-cut mild steel HDG 530 plus Powdercoat finish
- 4. ENCLOSURES  
2.3mm thick laser-cut sheet metal HDG 460 plus Powdercoat finish
- 5. APPROACH PLATE  
3.2mm thick laser-cut sheet metal HDG 650
- 6. COPING  
6.35mm thick laser-cut sheet metal HDG 530
- 7. PLATFORM GUARDS  
50NB / 60.3mm OD Circular Hollow Section (CHS)  
HDG 530 plus Powdercoat finish
- 8. STRAPPING  
6.35mm thick laser-cut sheet metal HDG 530
- 9. SUBSTRATE B  
12.7mm thick CNC machined high-density Polyethylene
- 10. RIDING SURFACE  
6.35mm thick CNC machined high-density Phenolic.



TECHNICAL DRAWING

SK03\_ SKATE HALF PIPE\_ 4' & 5'

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