



**MATERIALS SPECIFICATION**

1. FRAMEWORK  
3.2mm thick laser-cut mild steel HDG 530 plus Powdercoat finish
2. SUBSTRATE A  
2.6mm thick laser-cut sheet metal HDG 460 plus Powdercoat finish
3. SUPPORT  
4.5mm thick laser-cut mild steel HDG 530 plus Powdercoat finish
4. ENCLOSURES  
2.3mm thick laser-cut sheet metal HDG 460 plus Powdercoat finish
5. APPROACH PLATE  
3.2mm thick laser-cut sheet metal HDG 650
6. COPING  
6.35mm thick laser-cut sheet metal HDG 530
7. PLATFORM GUARDS  
50NB / 60.3mm OD Circular Hollow Section (CHS)  
HDG 530 plus Powdercoat finish
8. STRAPPING  
6.35mm thick laser-cut sheet metal HDG 530
9. SUBSTRATE B  
12.7mm thick CNC machined high-density Polyethylene
10. RIDING SURFACE  
6.35mm thick CNC machined high-density Phenolic.

TECHNICAL DRAWING

SK01\_ SKATE HALF PIPE\_ 4'

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